



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

007469

D5203-041
Job Sheet 187336



Part No: D5203-041

Job Qty: 4 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 12/19/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG D5203 REV.C IPP REV:A 15.01.08 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/19/18	12/19/18	0.00	0.00	Start Up Small Fab-4		DAS 58
100	Small Fab	4 pcs	12/19/18	12/19/18	0.00	2.67	Small Fab-8		9-89 58 DAS
110	QC	4 pcs	12/19/18	12/19/18	0.00	0.00	QC5		JAN 14 2019 68
120	Packaging	4 pcs	12/19/18	12/19/18	0.00	0.00	Packaging3-2		9-89
130	QC21-SA	4 Ea	12/19/18	12/19/18	0.00	0.00	QC21		21 JAN 14 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A ST350	Bolt	8 Ea (2 ea)	90-Start up Operation	5142136
D2690-6 ST609	Lanyard	8 Ea (2 ea)	90-Start up Operation	5140840
D5203-045 ST370	Strut Weldment	4 pcs (1 ea)	90-Start up Operation	5141733
MS17984-C405 ST2 GAOB	Pin, Quick Release	8 Ea (2 ea)	90-Start up Operation	5142136
MS21043-3 ST GAOB	Nut	8 Ea (2 ea)	90-Start up Operation	5131195
MS21919WCF8 ST201	Clamp	8 Ea (2 ea)	90-Start up Operation	5126626 X3
NAS1149C0332R GAOB	Washer	16 Ea (4 ea)	90-Start up Operation	fm136444-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	8	88	0
	D2690-6	8	35	0
	D5203-045	4	4	0
	MS17984-C405	8	21	0
	MS21043-3	8	874	0
	MS21919WCF8	8	24	0
	NAS1149C0332R	16	3,874	0

Part Specifications

Specifications could not be found.

DAI
AEROSPACE

Container No: S144578



Part: D5203-041

Job No: 187336

Serial No/Batch: S144578

Revision: C

Inspector:
Evan Davis

Exp Date:

Instructions: Various STC's

Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/14/19